## Puffed Snack Production Revolution: High-Quality Equipment Technology Sweeping the Globe

#### **Overall Introduction**

The **Puffed Snack** machine uses grains such as corn, broomcorn, rice, wheat, oats, rye, cornmeal, millet, bean powder, powdered grains, sorghum, yellow rice, and flour as raw materials to produce delicious and crispy extruded snacks. By changing different molds, the corn popper machine can create various types of puffed foods, such as crunchy spherical popcorn, delicate tubular snacks, plump stick-shaped bites, exquisite ring-shaped treats, sweet fruit rings, unique star-shaped snacks, charming wheel-shaped nibbles, and beautiful flower-shaped treats. The size of the finished products can be adjusted according to customer needs, catering to both children's small hand-held snacks and large servings gatherings.

The Puffed Snack production line employs twinscrew extrusion technology, offering high flexibility with precise temperature and pressure control to ensure optimal puffing results for each grain. The shape of the corn popper machine's products is determined by the mold aperture, including spherical, tubular, stick-shaped, ring-shaped, fruit rings, star-shaped, wheel-shaped, and flower-shaped options, each meticulously designed for both aesthetics and ease of consumption. The Corn Popper machine can produce a variety of uncoated, coated, or filled grain-based snacks, featuring numerous recipes and shapes, from classic plain popcorn to chocolate-coated popcorn, to those filled with nuts or candies, satisfying diverse consumer taste preferences.



### **Market Analysis**

The popularity of puffed snacks mainly stems from consumers' dual pursuit of taste and nutrition. Modern consumers not only focus on the deliciousness of food but also start to pay attention

to the balance of health and nutrition. Puffed snacks meet these needs by adopting novel formulas and adding beneficial ingredients such as high fiber, low fat, sugar-free, or plant-based proteins. For example, plant-based puffed snacks are gradually gaining favor among health-conscious consumers. Additionally, their convenience in eating and long shelf life make puffed snacks a quick snack option for busy lifestyles, making them an important part of daily diets.

The market for puffed snacks has shown strong growth in recent years, becoming an important branch of the global food industry. As consumers' demands for food quality continue to rise, the demand for puffed snacks has also increased. From traditional corn and rice puffs to today's more diverse options like vegetable, fruit, and even protein-based puffed snacks, market choices have become richer. According to market research, the global puffed snack market is expected to continue expanding in the coming years, especially in the Asia-Pacific and North American regions, where consumer demand for innovative flavors and

convenient consumption is on the rise.

Technological advancements are crucial factors driving the upgrade of the puffed snack industry. With continuous innovation in production equipment and processing techniques, the production efficiency and quality of puffed foods have significantly improved. Modern puffed food equipment not only increases production speed but also maximizes the retention of nutritional ingredients while ensuring taste. For example, advanced spray drying technology and precisely controlled heating equipment can ensure a balanced appearance, taste, and nutritional content of puffed foods. Additionally, technological progress has made puffed foods more innovative in terms of shape, color, and packaging design, further attracting the interest of younger consumer groups.

Overall, the rise of the puffed snack market is not just a result of changing consumer demands but also a reflection of the industry's move towards higher quality, healthier, and more personalized products, driven by continuous technological

innovation and process improvements.



# The core advantages of high-quality extruded snack production equipment

Machine Name

**Primary Function** 

Flour Mixer Uniformly blends dry

ingredients (flour, starch,

etc.) and additives to

ensure precise formula

ratios

Screw Conveyor Transports mixed

materials to next

processing stage using

rotating helical blades,

preventing ingredient

separation

Double Screw Extruder The core equipment that

transforms raw materials

into puffed products

through high

temperature/pressure,

determining texture and

shape

Cutting Machine Precisely cuts the

continuous extruded

product into individual

pieces with adjustable

size and shape

parameters

Hoister (Bucket Elevator) Vertically transports cut

products to
drying/seasoning
stations, optimizing
space utilization in
production flow

Dryer Reduces moisture
content through
controlled hot air
circulation to achieve
desired crispness and
extend shelf life

Modern snack food production equipment has made significant leaps through technological innovation, providing solid support for product quality and production efficiency. The core advantages of these advanced devices are mainly reflected in the following aspects:

In the raw material processing stage, the intelligent mixing system uses a unique stirring design to ensure even distribution of various ingredients. The system is equipped with automatic adjustment functions that can adjust mixing

parameters based on the characteristics of different raw materials, achieving precise ratios. This uniform mixing lays a good foundation for subsequent processes and directly affects the consistency of the final product's texture.

The equipment advantage in the extrusion puffing stage is particularly prominent. The advanced temperature control system can precisely regulate temperatures at each section, ensuring adequate gelatinization of starch while avoiding high temperatures from destroying nutritional components such as vitamins and enzymes. The multi-stage pressure control system can flexibly adjust according to product requirements, ensuring stable puffing degree and consistent texture throughout the batch. The specially designed screw structure not only increases production capacity by efficiently moving materials through the process but also reduces energy consumption, achieving more economical production with minimal waste and optimal resource utilization.



The drying system employs intelligent control technology to automatically adjust drying intensity by monitoring material conditions in real-time. The three-dimensional hot air circulation design ensures uniform heating of products, avoiding localized over-drying or under-drying. This precise

drying process not only guarantees a crispy texture but also maximizes the retention of flavor and nutrition in raw materials. During the drying process, the system adjusts the temperature and airflow speed of the hot air based on changes in material humidity and temperature, ensuring optimal drying results for each ingredient.

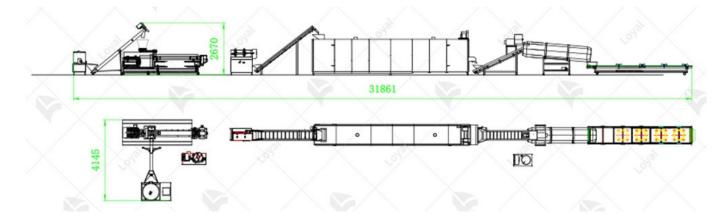
Innovations in the seasoning stage are equally noteworthy. The automatic spraying system uses precise atomization technology to ensure even coating of seasonings on every snack piece. The programmable control system supports multiple recipe storage, facilitating quick switching between different flavors. The closed design ensures hygiene and reduces seasoning waste. During seasoning, the equipment precisely controls the amount and angle of seasoning spray according to preset programs, ensuring that each snack is evenly coated with delicious seasoning.

In the packaging stage, automated equipment integrates multiple smart technologies. High-speed packaging machines are equipped with visual

inspection systems capable of automatically removing substandard products. Intelligent weighing devices ensure accurate and consistent weight for each package. These devices not only improve packaging efficiency but significantly reduce quality fluctuations caused by human factors. During packaging, the visual inspection system continuously monitors each product; once a defective item is detected, it is immediately removed to ensure the quality of shipped products. The intelligent weighing device uses high-precision sensors to accurately measure the weight of each package, ensuring that every bag of snacks meets standard specifications.

The entire production line is designed in a modular fashion, allowing each unit to operate independently or seamlessly connect with others. This flexibility enables companies to quickly adjust their product lines in response to market demands, meeting diverse production needs. The central control system provides full-process monitoring, allowing operators to keep real-time track of production status and make timely adjustments and optimizations.

These equipment advantages collectively form the technical foundation for high-quality puffed snack production, helping businesses create more market-competitive products. Through continuous technological innovation and equipment upgrades, the puffed food industry is advancing towards a new stage of higher quality and greater efficiency.



# Device parameters of puffed corn snack making machine

| Device Parameters Of Puffed Corn Snack Making |           |           |           |  |  |  |
|---|-----------|-----------|-----------|--|--|--|
| <u>Machine</u>                                |           |           |           |  |  |  |
| Host Model                                    | LY65      | LY70      | LY75      |  |  |  |
| Power and voltage                             | customize | customize | customize |  |  |  |
|   |           |           |           |  |  |  |

| Installed<br>Capacity | 28.5KW | 55KW | 80KW |
|-----------------------|--------|------|------|
|                       |        |      |      |
|                       |        |      |      |
|                       |        |      |      |
|                       |        |      |      |
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|                       |        |      |      |
|                       |        |      |      |

| Heating     | Electrical, | Electrical, | Electrical, Gas |
|-------------|-------------|-------------|-----------------|
| Source      | Gas         | Gas         |                 |
| Drying tem  | 100-300?    | 100-300?    | 100-300?        |
| perature    |             |             |                 |
| Production  | 100-150K    | 200-250kg/  | 250-300Kg/h     |
| capacity    | g/h         | h           |                 |
| Production  | 21000mm     | 30000mm     | 43000mm         |
| line length |             |             |                 |

# The future outlook for the production of puffed snacks: intelligence and sustainability.

With advancements in food technology and the upgrading of consumer demands, the puffed snack production industry is moving towards more efficient, intelligent, and environmentally friendly development. In the future, production equipment and technology will undergo innovation around the following key trends:

### ?Upgrading to Intelligence and Automation:

Al and IoT technologies will further integrate into production lines, achieving more precise process

#### control. For example:

- Intelligent quality inspection: Al vision systems can monitor product appearance, color, and defects in real-time, ensuring each snack meets standards.
- Adaptive production adjustment: Equipment can automatically optimize puffing parameters based on raw material characteristics such as moisture content and protein ratio, reducing manual intervention.
- Predictive maintenance: Sensors monitor equipment operation status to provide early warnings of potential faults, minimizing downtime risks.

### ?Green production and sustainable development:

Environmental pressure is driving the industry towards low-carbon development, with future equipment placing greater emphasis on energy efficiency and resource recycling.

Low-energy expansion technology: New

extrusion systems can reduce energy consumption while maintaining product quality.

- Sustainable packaging solutions: Eco-friendly options such as biodegradable films and singlematerial packaging will become more widespread.
- Waste recycling: Scrap materials from the production process can be reprocessed, reducing waste.

?Personalization and Small Batch Customization:

The growing demand for unique experiences is driving equipment towards flexible production:

- •Modular production lines: Quickly switch between different formulas and shapes to accommodate small batches and diverse varieties.
- •Custom seasoning systems: Support online flavor spraying adjustments to meet personalized order requirements.

?Breakthroughs in Functional Snack

Manufacturing: With the rise of healthy eating trends, extrusion equipment needs to adapt to new ingredients and nutrient-enhancing processes:

- •Plant-based extrusion technology: Suitable for processing alternative protein sources like legumes and algae.
- •Nutrient preservation techniques: Lowtemperature extrusion or microencapsulation technology protects heat-sensitive components such as probiotics and vitamins.
- ?Parallel Global and Local Production: International brands may adopt distributed manufacturing models, which include:
- •Standardized core equipment: Ensuring product consistency across global factories.
- Local adaptation adjustments: Tailoring seasoning and packaging strategies according to regional taste preferences.

In the future, the production of snack foods will not just be simple food processing but an integrated

combines smart industry technology, that environmental concepts, and consumer insights. In terms of smart technology, automated production lines and artificial intelligence will be widely used, achieving full-process intelligent management from selection to finished product material raw packaging, thereby enhancing production efficiency and product quality. Environmental concepts will be reflected in the use of biodegradable packaging reducing energy consumption, and materials, waste optimizing treatment to minimize environmental impact. Additionally, through big data analysis and consumer behavior research, companies can accurately grasp market demands and launch new products that align with health trends and taste preferences. Companies that can proactively layout these trends will gain competitive edge in the market, winning more consumer favor and trust.



### **FAQ:**

?What does after-sales service include?

#### A: • Basic services:

- ? Free installation and commissioning + operation training
  - ? 1-year full machine warranty
- Value-added services (optional):
- ? Remote monitoring system (real-time fault diagnosis)

- ? Annual maintenance plan
- ?Does the equipment meet food safety certification requirements?

A: Certifications: CE, FDA, ISO 22000 certifications.

Material Safety: All parts that come into contact with food are made of 304 stainless steel, eliminating any risk of contamination.

?How automated is the production line? Is it necessary to have a technician operate it?

#### A: • Automation level:

- ? The entire process from raw material input to packaging is fully automated, requiring only manual input of raw materials and random inspections.
- ? Touchscreen control allows for one-button startup after parameter settings.
- Operational difficulty:
- ? Ordinary workers can be trained to operate within 1 to 3 days.

? We provide operation manuals in both Chinese and English along with a fault code guide.

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